



1

LEVER

Black-oxide steel.



2

HANDLE

Type PLX. (see page 386) Phenolic based (PF) Duroplast, black colour, glossy finish.



3

SCREW

Nitrided and black-oxide steel.



4

WASHER

Hardened steel.



5

HELICAL CAM

Hardened steel.



6

REFERENCE BUSHING (EXECUTIONS GN 918.2-KVS, GN 918.2-GVS, GN 918.2-SKS)

Hardened steel.



7

THREADED BUSHING (EXECUTIONS GN 918.2-KVB, GN 918.2-GVB, GN 918.2-SKB)

Hardened steel.



8



9

STANDARD EXECUTIONS

Nitrided steel threaded pin:

- **GN 918.2-KV**: with angled lever- **GN 918.2-GV**: with straight lever.- **GN 918.2-SK**: with hexagon.

10

Cylinder head screw on operator side:

- **GN 918.2-KVS**: with angled lever- **GN 918.2-GVS**: with straight lever.- **GN 918.2-SKS**: with hexagon.

11

Cylinder head screw on rear side:

- **GN 918.2-KVB**: with angled lever- **GN 918.2-GVB**: with straight lever.- **GN 918.2-SKB**: with hexagon.

12



13

Suffix for the direction of the locking action:

- **L**: anticlockwise locking action.- **R**: clockwise locking action (version shown in the drawings).

14



15

FEATURES AND APPLICATIONS

The GN 918.2 cam locking levers have a circumferential wedge-shaped surface and enable the achievement of high locking grades with fast and safe locking-unlocking movements.

Thanks to the reduced inclination angle (cam angle), the system is self-locking.

The lever is connected to the cam by means of a toothed element providing precise positioning while releasing the screw.

The washer eliminates the need for expensive items with female threadings and therefore the screw can be used directly on T-nuts for connection plates.



16



17



18



19

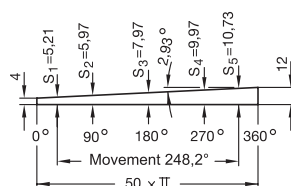
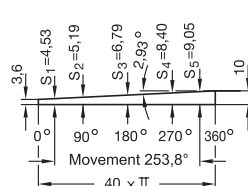
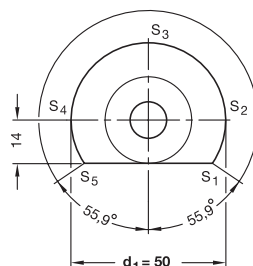
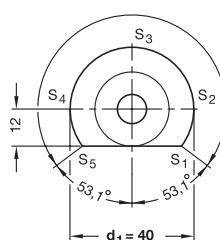


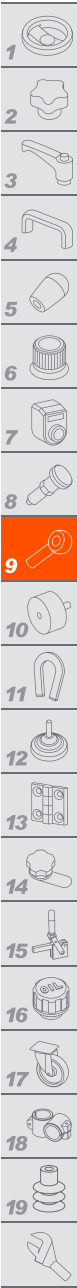
20

**GN 918.2 L/R**

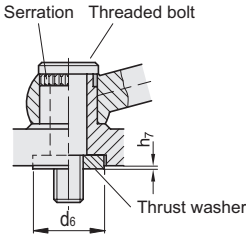
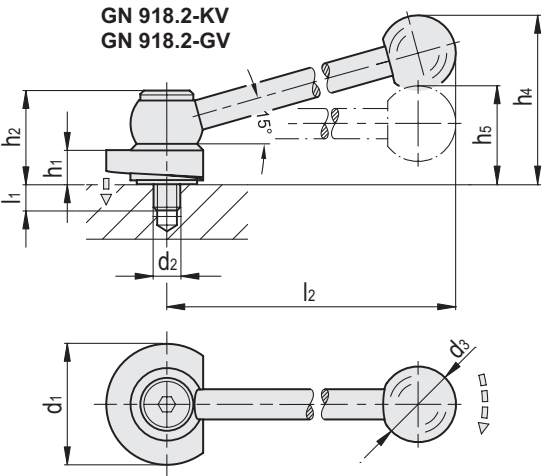
Movement 253,8°

Movement 248,2°

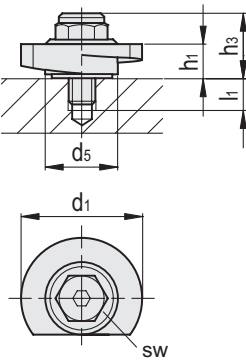




Conversion Table	
1 mm = 0.039 inch	
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



GN 918.2-SK



GN 918.2-KV

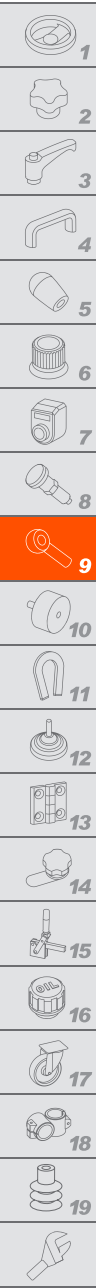
Code	Description	d3	d1 -0.5	d2	d5	d6	l1	l2	h1	h2	h4	h5	⚖
GN.31815	GN 918.2-40-KV-L	25	40	M8	24	20	8	100	10	31	55	31	178
GN.31816	GN 918.2-40-KV-R	25	40	M8	24	20	8	100	10	31	55	31	232
GN.31820	GN 918.2-50-KV-L	30	50	M10	28	24	11	116	12	35	62	36	292
GN.31821	GN 918.2-50-KV-R	30	50	M10	28	24	11	116	12	35	62	36	292

GN 918.2-GV

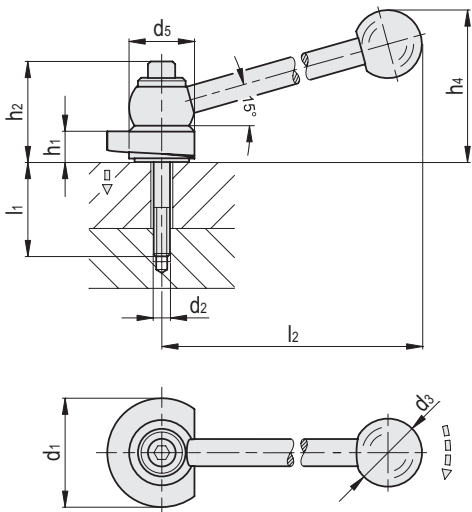
Code	Description	d3	d1 -0.5	d2	d5	d6	l1	l2	h1	h2	h5	h7	⚖
GN.82751	GN 918.2-40-GV-L	25	40	M8	24	20	8	100	10	31	31	0.2	177
GN.82771	GN 918.2-40-GV-R	25	40	M8	24	20	8	100	10	31	31	0.2	177
GN.82981	GN 918.2-50-GV-L	30	50	M10	28	24	11	116	12	35	36	0.2	292
GN.83001	GN 918.2-50-GV-R	30	50	M10	28	24	11	116	12	35	36	0.2	292

GN 918.2-SK

Code	Description	d1 -0.5	d2	d5	d6	l1	h1	h3	h7	sw	⚖
GN.82895	GN 918.2-40-SK-L	40	M8	24	20	8	10	21.5	0.2	15	86
GN.82915	GN 918.2-40-SK-R	40	M8	24	20	8	10	21.5	0.2	15	86
GN.83111	GN 918.2-50-SK-L	50	M10	28	24	11	12	24.5	0.2	19	53
GN.83131	GN 918.2-50-SK-R	50	M10	28	24	11	12	24.5	0.2	19	53



Conversion Table	
1 mm = 0,039 inch	
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mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



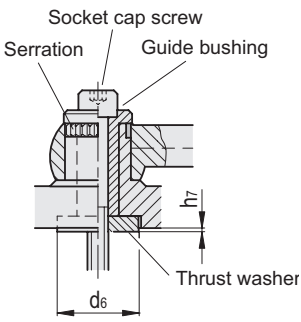
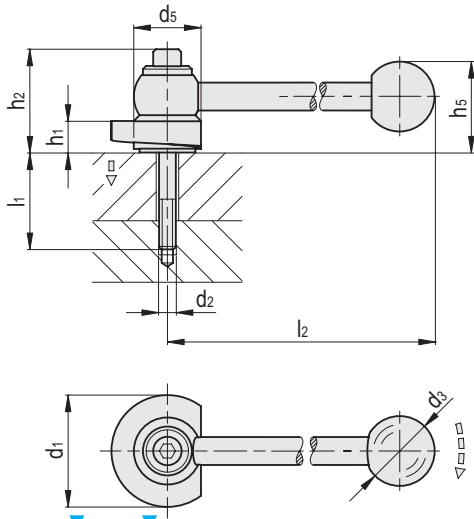
METRIC

GN 918.2-KVS

Code	Description	d3	d1 -0.5	d2	d5	d6	l1	l2	h1	h2	h4	h7	Δ
GN.82861	GN 918.2-40-KVS-L-10	25	40	M6	24	20	10	100	10	36	55	0.2	180
GN.82862	GN 918.2-40-KVS-L-15	25	40	M6	24	20	15	100	10	36	55	0.2	181
GN.82863	GN 918.2-40-KVS-L-20	25	40	M6	24	20	20	100	10	36	55	0.2	182
GN.82864	GN 918.2-40-KVS-L-25	25	40	M6	24	20	25	100	10	36	55	0.2	183
GN.82865	GN 918.2-40-KVS-L-30	25	40	M6	24	20	30	100	10	36	55	0.2	184
GN.82866	GN 918.2-40-KVS-L-40	25	40	M6	24	20	40	100	10	36	55	0.2	186
GN.82867	GN 918.2-40-KVS-L-45	25	40	M6	24	20	45	100	10	36	55	0.2	186
GN.82868	GN 918.2-40-KVS-L-50	25	40	M6	24	20	50	100	10	36	55	0.2	187
GN.82869	GN 918.2-40-KVS-L-60	25	40	M6	24	20	60	100	10	36	55	0.2	189
GN.82870	GN 918.2-40-KVS-L-65	25	40	M6	24	20	65	100	10	36	55	0.2	191
GN.82871	GN 918.2-40-KVS-L-70	25	40	M6	24	20	70	100	10	36	55	0.2	193
GN.82872	GN 918.2-40-KVS-L-80	25	40	M6	24	20	80	100	10	36	55	0.2	194
GN.82873	GN 918.2-40-KVS-L-90	25	40	M6	24	20	90	100	10	36	55	0.2	197
GN.82876	GN 918.2-40-KVS-R-10	25	40	M6	24	20	10	100	10	36	55	0.2	180
GN.82877	GN 918.2-40-KVS-R-15	25	40	M6	24	20	15	100	10	36	55	0.2	181
GN.82878	GN 918.2-40-KVS-R-20	25	40	M6	24	20	20	100	10	36	55	0.2	182
GN.82879	GN 918.2-40-KVS-R-25	25	40	M6	24	20	25	100	10	36	55	0.2	183
GN.82880	GN 918.2-40-KVS-R-30	25	40	M6	24	20	30	100	10	36	55	0.2	184
GN.82881	GN 918.2-40-KVS-R-40	25	40	M6	24	20	40	100	10	36	55	0.2	186
GN.82882	GN 918.2-40-KVS-R-45	25	40	M6	24	20	45	100	10	36	55	0.2	186
GN.82883	GN 918.2-40-KVS-R-50	25	40	M6	24	20	50	100	10	36	55	0.2	187
GN.82884	GN 918.2-40-KVS-R-60	25	40	M6	24	20	60	100	10	36	55	0.2	189
GN.82885	GN 918.2-40-KVS-R-65	25	40	M6	24	20	65	100	10	36	55	0.2	191
GN.82886	GN 918.2-40-KVS-R-70	25	40	M6	24	20	70	100	10	36	55	0.2	193
GN.82887	GN 918.2-40-KVS-R-80	25	40	M6	24	20	80	100	10	36	55	0.2	194
GN.82888	GN 918.2-40-KVS-R-90	25	40	M6	24	20	90	100	10	36	55	0.2	197
GN.83081	GN 918.2-50-KVS-L-12	30	50	M8	28	24	12	116	12	41	62	0.2	292
GN.83082	GN 918.2-50-KVS-L-22	30	50	M8	28	24	22	116	12	41	62	0.2	296
GN.83083	GN 918.2-50-KVS-L-32	30	50	M8	28	24	32	116	12	41	62	0.2	300
GN.83084	GN 918.2-50-KVS-L-42	30	50	M8	28	24	42	116	12	41	62	0.2	303
GN.83085	GN 918.2-50-KVS-L-52	30	50	M8	28	24	52	116	12	41	62	0.2	308
GN.83086	GN 918.2-50-KVS-L-62	30	50	M8	28	24	62	116	12	41	62	0.2	311
GN.83087	GN 918.2-50-KVS-L-72	30	50	M8	28	24	72	116	12	41	62	0.2	315
GN.83088	GN 918.2-50-KVS-L-82	30	50	M8	28	24	82	116	12	41	62	0.2	319
GN.83089	GN 918.2-50-KVS-L-92	30	50	M8	28	24	92	116	12	41	62	0.2	321
GN.83090	GN 918.2-50-KVS-L-102	30	50	M8	28	24	102	116	12	41	62	0.2	319
GN.83091	GN 918.2-50-KVS-L-112	30	50	M8	28	24	112	116	12	41	62	0.2	328
GN.83096	GN 918.2-50-KVS-R-12	30	50	M8	28	24	12	116	12	41	62	0.2	292
GN.83097	GN 918.2-50-KVS-R-22	30	50	M8	28	24	22	116	12	41	62	0.2	296
GN.83098	GN 918.2-50-KVS-R-32	30	50	M8	28	24	32	116	12	41	62	0.2	300
GN.83099	GN 918.2-50-KVS-R-42	30	50	M8	28	24	42	116	12	41	62	0.2	303
GN.83100	GN 918.2-50-KVS-R-52	30	50	M8	28	24	52	116	12	41	62	0.2	308
GN.83101	GN 918.2-50-KVS-R-62	30	50	M8	28	24	62	116	12	41	62	0.2	311
GN.83102	GN 918.2-50-KVS-R-72	30	50	M8	28	24	72	116	12	41	62	0.2	315
GN.83103	GN 918.2-50-KVS-R-82	30	50	M8	28	24	82	116	12	41	62	0.2	319
GN.83104	GN 918.2-50-KVS-R-92	30	50	M8	28	24	92	116	12	41	62	0.2	321
GN.83105	GN 918.2-50-KVS-R-102	30	50	M8	28	24	102	116	12	41	62	0.2	319
GN.83106	GN 918.2-50-KVS-R-112	30	50	M8	28	24	112	116	12	41	62	0.2	328

Conversion Table
1 mm = 0.039 inch

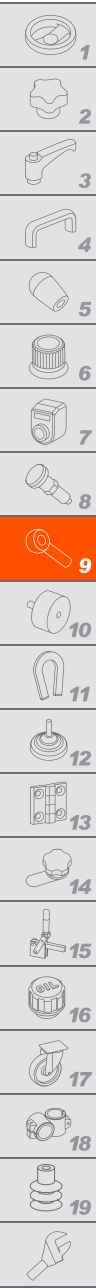
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



GN 918.2-GVS

METRIC

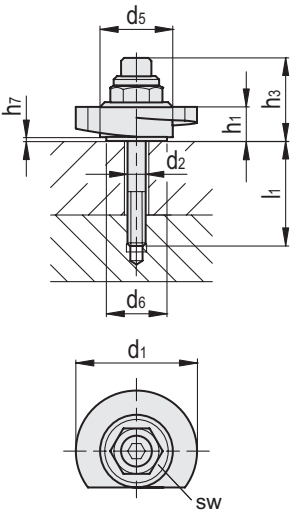
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GN.82792	GN 918.2-40-GVS-L-15	25	40	M6	24	20	15	100	10	36	31	0.2	179
GN.82793	GN 918.2-40-GVS-L-20	25	40	M6	24	20	20	100	10	36	31	0.2	181
GN.82794	GN 918.2-40-GVS-L-25	25	40	M6	24	20	25	100	10	36	31	0.2	181
GN.82795	GN 918.2-40-GVS-L-30	25	40	M6	24	20	30	100	10	36	31	0.2	183
GN.82796	GN 918.2-40-GVS-L-40	25	40	M6	24	20	40	100	10	36	31	0.2	184
GN.82797	GN 918.2-40-GVS-L-45	25	40	M6	24	20	45	100	10	36	31	0.2	185
GN.82798	GN 918.2-40-GVS-L-50	25	40	M6	24	20	50	100	10	36	31	0.2	185
GN.82799	GN 918.2-40-GVS-L-60	25	40	M6	24	20	60	100	10	36	31	0.2	187
GN.82800	GN 918.2-40-GVS-L-65	25	40	M6	24	20	65	100	10	36	31	0.2	189
GN.82801	GN 918.2-40-GVS-L-70	25	40	M6	24	20	70	100	10	36	31	0.2	191
GN.82802	GN 918.2-40-GVS-L-80	25	40	M6	24	20	80	100	10	36	31	0.2	193
GN.82803	GN 918.2-40-GVS-L-90	25	40	M6	24	20	90	100	10	36	31	0.2	195
GN.82806	GN 918.2-40-GVS-R-10	25	40	M6	24	20	10	100	10	36	31	0.2	179
GN.82807	GN 918.2-40-GVS-R-15	25	40	M6	24	20	15	100	10	36	31	0.2	179
GN.82808	GN 918.2-40-GVS-R-20	25	40	M6	24	20	20	100	10	36	31	0.2	181
GN.82809	GN 918.2-40-GVS-R-25	25	40	M6	24	20	25	100	10	36	31	0.2	181
GN.82810	GN 918.2-40-GVS-R-30	25	40	M6	24	20	30	100	10	36	31	0.2	183
GN.82811	GN 918.2-40-GVS-R-40	25	40	M6	24	20	40	100	10	36	31	0.2	184
GN.82812	GN 918.2-40-GVS-R-45	25	40	M6	24	20	45	100	10	36	31	0.2	185
GN.82813	GN 918.2-40-GVS-R-50	25	40	M6	24	20	50	100	10	36	31	0.2	185
GN.82814	GN 918.2-40-GVS-R-60	25	40	M6	24	20	60	100	10	36	31	0.2	187
GN.82815	GN 918.2-40-GVS-R-65	25	40	M6	24	20	65	100	10	36	31	0.2	189
GN.82816	GN 918.2-40-GVS-R-70	25	40	M6	24	20	70	100	10	36	31	0.2	191
GN.82817	GN 918.2-40-GVS-R-80	25	40	M6	24	20	80	100	10	36	31	0.2	193
GN.82818	GN 918.2-40-GVS-R-90	25	40	M6	24	20	90	100	10	36	31	0.2	195
GN.83021	GN 918.2-50-GVS-L-12	30	50	M8	28	24	12	116	12	41	36	0.2	292
GN.83022	GN 918.2-50-GVS-L-22	30	50	M8	28	24	22	116	12	41	36	0.2	296
GN.83023	GN 918.2-50-GVS-L-32	30	50	M8	28	24	32	116	12	41	36	0.2	300
GN.83024	GN 918.2-50-GVS-L-42	30	50	M8	28	24	42	116	12	41	36	0.2	303
GN.83025	GN 918.2-50-GVS-L-52	30	50	M8	28	24	52	116	12	41	36	0.2	308
GN.83026	GN 918.2-50-GVS-L-62	30	50	M8	28	24	62	116	12	41	36	0.2	311
GN.83027	GN 918.2-50-GVS-L-72	30	50	M8	28	24	72	116	12	41	36	0.2	315
GN.83028	GN 918.2-50-GVS-L-82	30	50	M8	28	24	82	116	12	41	36	0.2	319
GN.83029	GN 918.2-50-GVS-L-92	30	50	M8	28	24	92	116	12	41	36	0.2	321
GN.83030	GN 918.2-50-GVS-L-102	30	50	M8	28	24	102	116	12	41	36	0.2	319
GN.83031	GN 918.2-50-GVS-L-112	30	50	M8	28	24	112	116	12	41	36	0.2	328
GN.83036	GN 918.2-50-GVS-R-12	30	50	M8	28	24	12	116	12	41	36	0.2	292
GN.83037	GN 918.2-50-GVS-R-22	30	50	M8	28	24	22	116	12	41	36	0.2	296
GN.83038	GN 918.2-50-GVS-R-32	30	50	M8	28	24	32	116	12	41	36	0.2	300
GN.83039	GN 918.2-50-GVS-R-42	30	50	M8	28	24	42	116	12	41	36	0.2	303
GN.83040	GN 918.2-50-GVS-R-52	30	50	M8	28	24	52	116	12	41	36	0.2	308
GN.83041	GN 918.2-50-GVS-R-62	30	50	M8	28	24	62	116	12	41	36	0.2	311
GN.83042	GN 918.2-50-GVS-R-72	30	50	M8	28	24	72	116	12	41	36	0.2	315
GN.83043	GN 918.2-50-GVS-R-82	30	50	M8	28	24	82	116	12	41	36	0.2	319
GN.83044	GN 918.2-50-GVS-R-92	30	50	M8	28	24	92	116	12	41	36	0.2	321
GN.83045	GN 918.2-50-GVS-R-102	30	50	M8	28	24	102	116	12	41	36	0.2	319
GN.83046	GN 918.2-50-GVS-R-112	30	50	M8	28	24	112	116	12	41	36	0.2	328



Standard machine parts

5

Conversion Table	
1 mm = 0.039 inch	
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



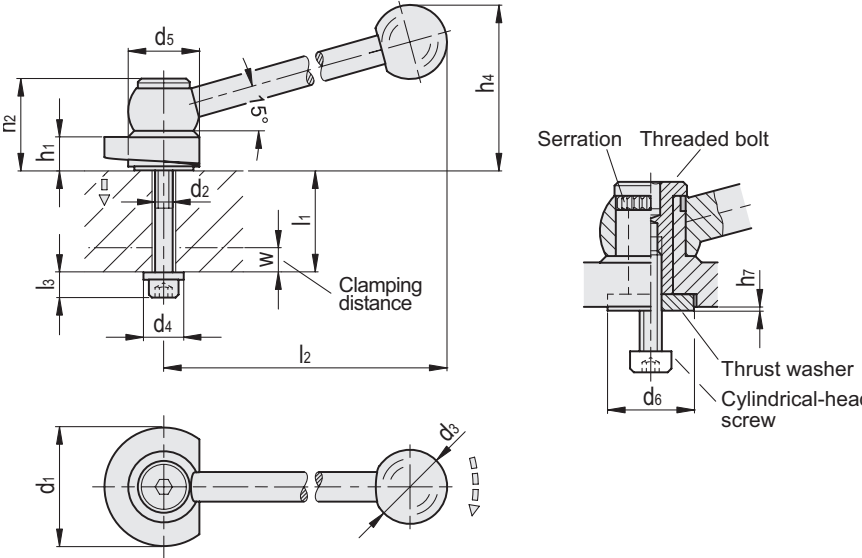
METRIC

GN 918.2-SKS

Code	Description	d1 -0.5	d2	d5	d6	l1	h1	h3	h7	sw	⚖
GN.82941	GN 918.2-40-SKS-L-15	40	M6	24	20	15	10	26	0.2	15	90
GN.82942	GN 918.2-40-SKS-L-20	40	M6	24	20	20	10	26	0.2	15	90
GN.82943	GN 918.2-40-SKS-L-25	40	M6	24	20	25	10	26	0.2	15	92
GN.82944	GN 918.2-40-SKS-L-30	40	M6	24	20	30	10	26	0.2	15	92
GN.82945	GN 918.2-40-SKS-L-35	40	M6	24	20	35	10	26	0.2	15	94
GN.82946	GN 918.2-40-SKS-L-40	40	M6	24	20	40	10	26	0.2	15	95
GN.82947	GN 918.2-40-SKS-L-50	40	M6	24	20	50	10	26	0.2	15	96
GN.82948	GN 918.2-40-SKS-L-55	40	M6	24	20	55	10	26	0.2	15	96
GN.82949	GN 918.2-40-SKS-L-60	40	M6	24	20	60	10	26	0.2	15	98
GN.82950	GN 918.2-40-SKS-L-70	40	M6	24	20	70	10	26	0.2	15	100
GN.82951	GN 918.2-40-SKS-L-75	40	M6	24	20	75	10	26	0.2	15	102
GN.82952	GN 918.2-40-SKS-L-80	40	M6	24	20	80	10	26	0.2	15	104
GN.82953	GN 918.2-40-SKS-L-90	40	M6	24	20	90	10	26	0.2	15	106
GN.82956	GN 918.2-40-SKS-R-15	40	M6	24	20	15	10	26	0.2	15	90
GN.82957	GN 918.2-40-SKS-R-20	40	M6	24	20	20	10	26	0.2	15	90
GN.82958	GN 918.2-40-SKS-R-25	40	M6	24	20	25	10	26	0.2	15	92
GN.82959	GN 918.2-40-SKS-R-30	40	M6	24	20	30	10	26	0.2	15	92
GN.82960	GN 918.2-40-SKS-R-35	40	M6	24	20	35	10	26	0.2	15	94
GN.82961	GN 918.2-40-SKS-R-40	40	M6	24	20	40	10	26	0.2	15	95
GN.82962	GN 918.2-40-SKS-R-50	40	M6	24	20	50	10	26	0.2	15	96
GN.82963	GN 918.2-40-SKS-R-55	40	M6	24	20	55	10	26	0.2	15	96
GN.82964	GN 918.2-40-SKS-R-60	40	M6	24	20	60	10	26	0.2	15	98
GN.82965	GN 918.2-40-SKS-R-70	40	M6	24	20	70	10	26	0.2	15	100
GN.82966	GN 918.2-40-SKS-R-75	40	M6	24	20	75	10	26	0.2	15	102
GN.82967	GN 918.2-40-SKS-R-80	40	M6	24	20	80	10	26	0.2	15	104
GN.82968	GN 918.2-40-SKS-R-90	40	M6	24	20	90	10	26	0.2	15	106
GN.83151	GN 918.2-50-SKS-L-12	50	M8	28	24	12	12	31	0.2	19	58
GN.83152	GN 918.2-50-SKS-L-22	50	M8	28	24	22	12	31	0.2	19	62
GN.83153	GN 918.2-50-SKS-L-32	50	M8	28	24	32	12	31	0.2	19	66
GN.83154	GN 918.2-50-SKS-L-42	50	M8	28	24	42	12	31	0.2	19	69
GN.83155	GN 918.2-50-SKS-L-52	50	M8	28	24	52	12	31	0.2	19	74
GN.83156	GN 918.2-50-SKS-L-62	50	M8	28	24	62	12	31	0.2	19	77
GN.83157	GN 918.2-50-SKS-L-72	50	M8	28	24	72	12	31	0.2	19	81
GN.83158	GN 918.2-50-SKS-L-82	50	M8	28	24	82	12	31	0.2	19	85
GN.83159	GN 918.2-50-SKS-L-92	50	M8	28	24	92	12	31	0.2	19	87
GN.83160	GN 918.2-50-SKS-L-102	50	M8	28	24	102	12	31	0.2	19	85
GN.83161	GN 918.2-50-SKS-L-112	50	M8	28	24	112	12	31	0.2	19	94
GN.83166	GN 918.2-50-SKS-R-12	50	M8	28	24	12	12	31	0.2	19	58
GN.83167	GN 918.2-50-SKS-R-22	50	M8	28	24	22	12	31	0.2	19	62
GN.83168	GN 918.2-50-SKS-R-32	50	M8	28	24	32	12	31	0.2	19	66
GN.83169	GN 918.2-50-SKS-R-42	50	M8	28	24	42	12	31	0.2	19	69
GN.83170	GN 918.2-50-SKS-R-52	50	M8	28	24	52	12	31	0.2	19	74
GN.83171	GN 918.2-50-SKS-R-62	50	M8	28	24	62	12	31	0.2	19	77
GN.83172	GN 918.2-50-SKS-R-72	50	M8	28	24	72	12	31	0.2	19	81
GN.83173	GN 918.2-50-SKS-R-82	50	M8	28	24	82	12	31	0.2	19	85
GN.83174	GN 918.2-50-SKS-R-92	50	M8	28	24	92	12	31	0.2	19	87
GN.83175	GN 918.2-50-SKS-R-102	50	M8	28	24	102	12	31	0.2	19	85
GN.83176	GN 918.2-50-SKS-R-112	50	M8	28	24	112	12	31	0.2	19	94

Conversion Table
1 mm = 0.039 inch

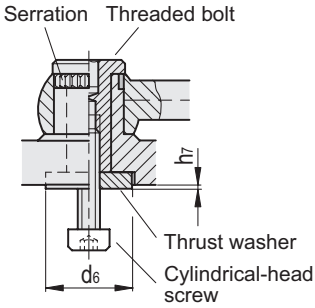
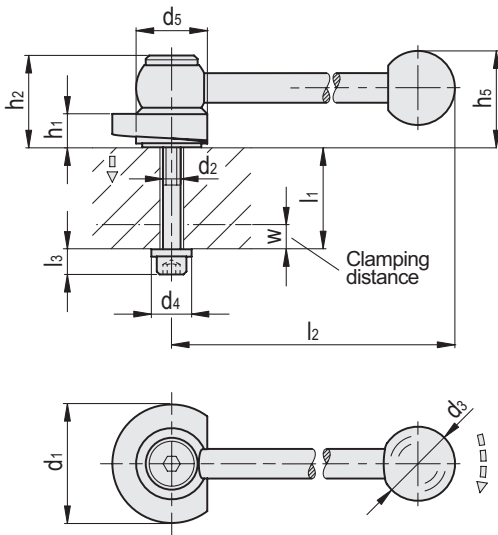
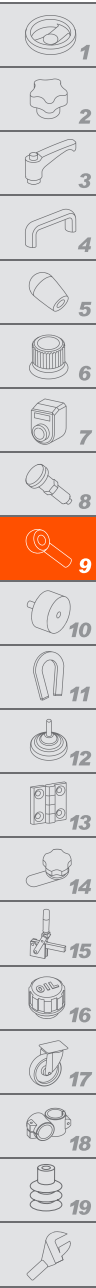
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



GN 918.2-KVB

METRIC

Code	Description	d3	d1 -0.5	d2	d4	d5	d6	l1 max	l2	l3	h1	h2	h5	h7	wmax	△
GN.82826	GN 918.2-40-KVB-L-12	25	40	M6	12	24	20	12	100	8.5	10	30.5	31	0.2	5	181
GN.82827	GN 918.2-40-KVB-L-22	25	40	M6	12	24	20	22	100	8.5	10	30.5	31	0.2	5	183
GN.82828	GN 918.2-40-KVB-L-27	25	40	M6	12	24	20	27	100	8.5	10	30.5	31	0.2	5	184
GN.82829	GN 918.2-40-KVB-L-32	25	40	M6	12	24	20	32	100	8.5	10	30.5	31	0.2	5	185
GN.82830	GN 918.2-40-KVB-L-37	25	40	M6	12	24	20	37	100	8.5	10	30.5	31	0.2	5	186
GN.82831	GN 918.2-40-KVB-L-42	25	40	M6	12	24	20	42	100	8.5	10	30.5	31	0.2	5	187
GN.82832	GN 918.2-40-KVB-L-47	25	40	M6	12	24	20	47	100	8.5	10	30.5	31	0.2	5	188
GN.82833	GN 918.2-40-KVB-L-57	25	40	M6	12	24	20	57	100	8.5	10	30.5	31	0.2	5	190
GN.82834	GN 918.2-40-KVB-L-62	25	40	M6	12	24	20	62	100	8.5	10	30.5	31	0.2	5	190
GN.82835	GN 918.2-40-KVB-L-67	25	40	M6	12	24	20	67	100	8.5	10	30.5	31	0.2	5	191
GN.82836	GN 918.2-40-KVB-L-77	25	40	M6	12	24	20	77	100	8.5	10	30.5	31	0.2	5	193
GN.82837	GN 918.2-40-KVB-L-82	25	40	M6	12	24	20	82	100	8.5	10	30.5	31	0.2	5	195
GN.82841	GN 918.2-40-KVB-R-12	25	40	M6	12	24	20	12	100	8.5	10	30.5	31	0.2	5	181
GN.82842	GN 918.2-40-KVB-R-22	25	40	M6	12	24	20	22	100	8.5	10	30.5	31	0.2	5	183
GN.82843	GN 918.2-40-KVB-R-27	25	40	M6	12	24	20	27	100	8.5	10	30.5	31	0.2	5	184
GN.82844	GN 918.2-40-KVB-R-32	25	40	M6	12	24	20	32	100	8.5	10	30.5	31	0.2	5	185
GN.82845	GN 918.2-40-KVB-R-37	25	40	M6	12	24	20	37	100	8.5	10	30.5	31	0.2	5	186
GN.82846	GN 918.2-40-KVB-R-42	25	40	M6	12	24	20	42	100	8.5	10	30.5	31	0.2	5	187
GN.82847	GN 918.2-40-KVB-R-47	25	40	M6	12	24	20	47	100	8.5	10	30.5	31	0.2	5	188
GN.82848	GN 918.2-40-KVB-R-57	25	40	M6	12	24	20	57	100	8.5	10	30.5	31	0.2	5	190
GN.82849	GN 918.2-40-KVB-R-62	25	40	M6	12	24	20	62	100	8.5	10	30.5	31	0.2	5	190
GN.82850	GN 918.2-40-KVB-R-67	25	40	M6	12	24	20	67	100	8.5	10	30.5	31	0.2	5	191
GN.82851	GN 918.2-40-KVB-R-77	25	40	M6	12	24	20	77	100	8.5	10	30.5	31	0.2	5	193
GN.82852	GN 918.2-40-KVB-R-82	25	40	M6	12	24	20	82	100	8.5	10	30.5	31	0.2	5	195
GN.83051	GN 918.2-50-KVB-L-10	30	50	M8	16	28	24	10	116	10.5	12	34.5	36	0.2	5	296
GN.83052	GN 918.2-50-KVB-L-20	30	50	M8	16	28	24	20	116	10.5	12	34.5	36	0.2	5	298
GN.83053	GN 918.2-50-KVB-L-30	30	50	M8	16	28	24	30	116	10.5	12	34.5	36	0.2	5	302
GN.83054	GN 918.2-50-KVB-L-40	30	50	M8	16	28	24	40	116	10.5	12	34.5	36	0.2	5	306
GN.83055	GN 918.2-50-KVB-L-50	30	50	M8	16	28	24	50	116	10.5	12	34.5	36	0.2	5	310
GN.83056	GN 918.2-50-KVB-L-60	30	50	M8	16	28	24	60	116	10.5	12	34.5	36	0.2	5	313
GN.83057	GN 918.2-50-KVB-L-70	30	50	M8	16	28	24	70	116	10.5	12	34.5	36	0.2	5	318
GN.83058	GN 918.2-50-KVB-L-80	30	50	M8	16	28	24	80	116	10.5	12	34.5	36	0.2	5	321
GN.83059	GN 918.2-50-KVB-L-90	30	50	M8	16	28	24	90	116	10.5	12	34.5	36	0.2	5	325
GN.83060	GN 918.2-50-KVB-L-100	30	50	M8	16	28	24	100	116	10.5	12	34.5	36	0.2	5	329
GN.83065	GN 918.2-50-KVB-R-10	30	50	M8	16	28	24	10	116	10.5	12	34.5	36	0.2	5	296
GN.83066	GN 918.2-50-KVB-R-20	30	50	M8	16	28	24	20	116	10.5	12	34.5	36	0.2	5	298
GN.83067	GN 918.2-50-KVB-R-30	30	50	M8	16	28	24	30	116	10.5	12	34.5	36	0.2	5	302
GN.83068	GN 918.2-50-KVB-R-40	30	50	M8	16	28	24	40	116	10.5	12	34.5	36	0.2	5	306
GN.83069	GN 918.2-50-KVB-R-50	30	50	M8	16	28	24	50	116	10.5	12	34.5	36	0.2	5	310
GN.83070	GN 918.2-50-KVB-R-60	30	50	M8	16	28	24	60	116	10.5	12	34.5	36	0.2	5	313
GN.83071	GN 918.2-50-KVB-R-70	30	50	M8	16	28	24	70	116	10.5	12	34.5	36	0.2	5	318
GN.83072	GN 918.2-50-KVB-R-80	30	50	M8	16	28	24	80	116	10.5	12	34.5	36	0.2	5	321
GN.83073	GN 918.2-50-KVB-R-90	30	50	M8	16	28	24	90	116	10.5	12	34.5	36	0.2	5	325
GN.83074	GN 918.2-50-KVB-R-100	30	50	M8	16	28	24	100	116	10.5	12	34.5	36	0.2	5	329



Conversion Table 1 mm = 0.039 inch	
d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95

GN 918.2-GVB

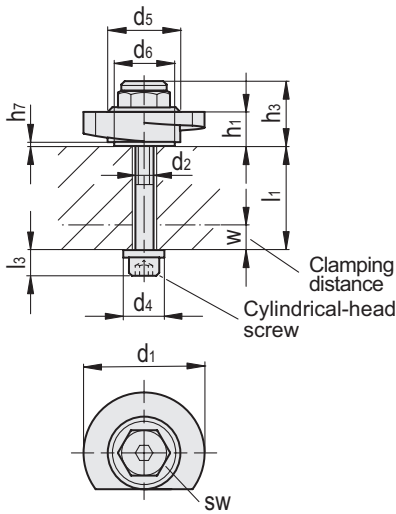
METRIC

Code	Description	d3	d1-0.5	d2	d4	d5	d6	l1 max	l2	l3	h1	h2	h5	h7	wmax	△
GN.82756	GN 918.2-40-GVB-L-12	25	40	M6	12	24	20	12	100	8.5	10	30.5	31	0.2	5	179
GN.82757	GN 918.2-40-GVB-L-22	25	40	M6	12	24	20	22	100	8.5	10	30.5	31	0.2	5	181
GN.82758	GN 918.2-40-GVB-L-27	25	40	M6	12	24	20	27	100	8.5	10	30.5	31	0.2	5	183
GN.82759	GN 918.2-40-GVB-L-32	25	40	M6	12	24	20	32	100	8.5	10	30.5	31	0.2	5	183
GN.82760	GN 918.2-40-GVB-L-37	25	40	M6	12	24	20	37	100	8.5	10	30.5	31	0.2	5	185
GN.82761	GN 918.2-40-GVB-L-42	25	40	M6	12	24	20	42	100	8.5	10	30.5	31	0.2	5	185
GN.82762	GN 918.2-40-GVB-L-47	25	40	M6	12	24	20	47	100	8.5	10	30.5	31	0.2	5	187
GN.82763	GN 918.2-40-GVB-L-57	25	40	M6	12	24	20	57	100	8.5	10	30.5	31	0.2	5	188
GN.82764	GN 918.2-40-GVB-L-62	25	40	M6	12	24	20	62	100	8.5	10	30.5	31	0.2	5	189
GN.82765	GN 918.2-40-GVB-L-67	25	40	M6	12	24	20	67	100	8.5	10	30.5	31	0.2	5	189
GN.82766	GN 918.2-40-GVB-L-77	25	40	M6	12	24	20	77	100	8.5	10	30.5	31	0.2	5	191
GN.82767	GN 918.2-40-GVB-L-82	25	40	M6	12	24	20	82	100	8.5	10	30.5	31	0.2	5	193
GN.82776	GN 918.2-40-GVB-R-12	25	40	M6	12	24	20	12	100	8.5	10	30.5	31	0.2	5	179
GN.82777	GN 918.2-40-GVB-R-22	25	40	M6	12	24	20	22	100	8.5	10	30.5	31	0.2	5	181
GN.82778	GN 918.2-40-GVB-R-27	25	40	M6	12	24	20	27	100	8.5	10	30.5	31	0.2	5	183
GN.82779	GN 918.2-40-GVB-R-32	25	40	M6	12	24	20	32	100	8.5	10	30.5	31	0.2	5	183
GN.82780	GN 918.2-40-GVB-R-37	25	40	M6	12	24	20	37	100	8.5	10	30.5	31	0.2	5	185
GN.82781	GN 918.2-40-GVB-R-42	25	40	M6	12	24	20	42	100	8.5	10	30.5	31	0.2	5	185
GN.82782	GN 918.2-40-GVB-R-47	25	40	M6	12	24	20	47	100	8.5	10	30.5	31	0.2	5	187
GN.82783	GN 918.2-40-GVB-R-57	25	40	M6	12	24	20	57	100	8.5	10	30.5	31	0.2	5	188
GN.82784	GN 918.2-40-GVB-R-62	25	40	M6	12	24	20	62	100	8.5	10	30.5	31	0.2	5	189
GN.82785	GN 918.2-40-GVB-R-67	25	40	M6	12	24	20	67	100	8.5	10	30.5	31	0.2	5	189
GN.82786	GN 918.2-40-GVB-R-77	25	40	M6	12	24	20	77	100	8.5	10	30.5	31	0.2	5	191
GN.82787	GN 918.2-40-GVB-R-82	25	40	M6	12	24	20	82	100	8.5	10	30.5	31	0.2	5	193
GN.82986	GN 918.2-50-GVB-L-10	30	50	M8	16	28	24	10	116	10.5	12	34.5	36	0.2	5	296
GN.82987	GN 918.2-50-GVB-L-20	30	50	M8	16	28	24	20	116	10.5	12	34.5	36	0.2	5	298
GN.82988	GN 918.2-50-GVB-L-30	30	50	M8	16	28	24	30	116	10.5	12	34.5	36	0.2	5	302
GN.82989	GN 918.2-50-GVB-L-40	30	50	M8	16	28	24	40	116	10.5	12	34.5	36	0.2	5	306
GN.82990	GN 918.2-50-GVB-L-50	30	50	M8	16	28	24	50	116	10.5	12	34.5	36	0.2	5	310
GN.82991	GN 918.2-50-GVB-L-60	30	50	M8	16	28	24	60	116	10.5	12	34.5	36	0.2	5	313
GN.82992	GN 918.2-50-GVB-L-70	30	50	M8	16	28	24	70	116	10.5	12	34.5	36	0.2	5	318
GN.82993	GN 918.2-50-GVB-L-80	30	50	M8	16	28	24	80	116	10.5	12	34.5	36	0.2	5	321
GN.82994	GN 918.2-50-GVB-L-90	30	50	M8	16	28	24	90	116	10.5	12	34.5	36	0.2	5	325
GN.82995	GN 918.2-50-GVB-L-100	30	50	M8	16	28	24	100	116	10.5	12	34.5	36	0.2	5	329
GN.83006	GN 918.2-50-GVB-R-10	30	50	M8	16	28	24	10	116	10.5	12	34.5	36	0.2	5	296
GN.83007	GN 918.2-50-GVB-R-20	30	50	M8	16	28	24	20	116	10.5	12	34.5	36	0.2	5	298
GN.83008	GN 918.2-50-GVB-R-30	30	50	M8	16	28	24	30	116	10.5	12	34.5	36	0.2	5	302
GN.83009	GN 918.2-50-GVB-R-40	30	50	M8	16	28	24	40	116	10.5	12	34.5	36	0.2	5	306
GN.83010	GN 918.2-50-GVB-R-50	30	50	M8	16	28	24	50	116	10.5	12	34.5	36	0.2	5	310
GN.83011	GN 918.2-50-GVB-R-60	30	50	M8	16	28	24	60	116	10.5	12	34.5	36	0.2	5	313
GN.83012	GN 918.2-50-GVB-R-70	30	50	M8	16	28	24	70	116	10.5	12	34.5	36	0.2	5	318
GN.83013	GN 918.2-50-GVB-R-80	30	50	M8	16	28	24	80	116	10.5	12	34.5	36	0.2	5	321
GN.83014	GN 918.2-50-GVB-R-90	30	50	M8	16	28	24	90	116	10.5	12	34.5	36	0.2	5	325
GN.83015	GN 918.2-50-GVB-R-100	30	50	M8	16	28	24	100	116	10.5	12	34.5	36	0.2	5	329

Standard machine parts

Conversion Table
1 mm = 0.039 inch

d3 - d1	
mm	inch
25	0.98
30	1.17
40	1.56
50	1.95



GN 918.2-SKB

METRIC

Code	Description	d1 -0.5	d2	d4	d5	d6	l1 max	l3	h1	h3	h5	h7	wmax	sw	
GN.82901	GN 918.2-40-SKB-L-12	40	M6	12	24	20	12	8.5	10	21	31	0.2	5	15	90
GN.82902	GN 918.2-40-SKB-L-22	40	M6	12	24	20	22	8.5	10	21	31	0.2	5	15	92
GN.82903	GN 918.2-40-SKB-L-27	40	M6	12	24	20	27	8.5	10	21	31	0.2	5	15	94
GN.82904	GN 918.2-40-SKB-L-32	40	M6	12	24	20	32	8.5	10	21	31	0.2	5	15	94
GN.82905	GN 918.2-40-SKB-L-37	40	M6	12	24	20	37	8.5	10	21	31	0.2	5	15	96
GN.82906	GN 918.2-40-SKB-L-42	40	M6	12	24	20	42	8.5	10	21	31	0.2	5	15	96
GN.82907	GN 918.2-40-SKB-L-47	40	M6	12	24	20	47	8.5	10	21	31	0.2	5	15	98
GN.82908	GN 918.2-40-SKB-L-57	40	M6	12	24	20	57	8.5	10	21	31	0.2	5	15	99
GN.82909	GN 918.2-40-SKB-L-62	40	M6	12	24	20	62	8.5	10	21	31	0.2	5	15	100
GN.82910	GN 918.2-40-SKB-L-67	40	M6	12	24	20	67	8.5	10	21	31	0.2	5	15	100
GN.82911	GN 918.2-40-SKB-L-77	40	M6	12	24	20	77	8.5	10	21	31	0.2	5	15	102
GN.82912	GN 918.2-40-SKB-L-82	40	M6	12	24	20	82	8.5	10	21	31	0.2	5	15	104
GN.82921	GN 918.2-40-SKB-R-12	40	M6	12	24	20	12	8.5	10	21	31	0.2	5	15	90
GN.82922	GN 918.2-40-SKB-R-22	40	M6	12	24	20	22	8.5	10	21	31	0.2	5	15	92
GN.82923	GN 918.2-40-SKB-R-27	40	M6	12	24	20	27	8.5	10	21	31	0.2	5	15	94
GN.82924	GN 918.2-40-SKB-R-32	40	M6	12	24	20	32	8.5	10	21	31	0.2	5	15	94
GN.82925	GN 918.2-40-SKB-R-37	40	M6	12	24	20	37	8.5	10	21	31	0.2	5	15	96
GN.82926	GN 918.2-40-SKB-R-42	40	M6	12	24	20	42	8.5	10	21	31	0.2	5	15	96
GN.82927	GN 918.2-40-SKB-R-47	40	M6	12	24	20	47	8.5	10	21	31	0.2	5	15	98
GN.82928	GN 918.2-40-SKB-R-57	40	M6	12	24	20	57	8.5	10	21	31	0.2	5	15	99
GN.82929	GN 918.2-40-SKB-R-62	40	M6	12	24	20	62	8.5	10	21	31	0.2	5	15	100
GN.82930	GN 918.2-40-SKB-R-67	40	M6	12	24	20	67	8.5	10	21	31	0.2	5	15	100
GN.82931	GN 918.2-40-SKB-R-77	40	M6	12	24	20	77	8.5	10	21	31	0.2	5	15	102
GN.82932	GN 918.2-40-SKB-R-82	40	M6	12	24	20	82	8.5	10	21	31	0.2	5	15	104
GN.83116	GN 918.2-50-SKB-L-10	50	M8	16	28	24	10	10.5	12	24	36	0.2	5	19	58
GN.83117	GN 918.2-50-SKB-L-20	50	M8	16	28	24	20	10.5	12	24	36	0.2	5	19	60
GN.83118	GN 918.2-50-SKB-L-30	50	M8	16	28	24	30	10.5	12	24	36	0.2	5	19	64
GN.83119	GN 918.2-50-SKB-L-40	50	M8	16	28	24	40	10.5	12	24	36	0.2	5	19	68
GN.83120	GN 918.2-50-SKB-L-50	50	M8	16	28	24	50	10.5	12	24	36	0.2	5	19	72
GN.83121	GN 918.2-50-SKB-L-60	50	M8	16	28	24	60	10.5	12	24	36	0.2	5	19	75
GN.83122	GN 918.2-50-SKB-L-70	50	M8	16	28	24	70	10.5	12	24	36	0.2	5	19	80
GN.83123	GN 918.2-50-SKB-L-80	50	M8	16	28	24	80	10.5	12	24	36	0.2	5	19	83
GN.83124	GN 918.2-50-SKB-L-90	50	M8	16	28	24	90	10.5	12	24	36	0.2	5	19	87
GN.83125	GN 918.2-50-SKB-L-100	50	M8	16	28	24	100	10.5	12	24	36	0.2	5	19	91
GN.83136	GN 918.2-50-SKB-R-10	50	M8	16	28	24	10	10.5	12	24	36	0.2	5	19	58
GN.83137	GN 918.2-50-SKB-R-20	50	M8	16	28	24	20	10.5	12	24	36	0.2	5	19	60
GN.83138	GN 918.2-50-SKB-R-30	50	M8	16	28	24	30	10.5	12	24	36	0.2	5	19	64
GN.83139	GN 918.2-50-SKB-R-40	50	M8	16	28	24	40	10.5	12	24	36	0.2	5	19	68
GN.83140	GN 918.2-50-SKB-R-50	50	M8	16	28	24	50	10.5	12	24	36	0.2	5	19	72
GN.83141	GN 918.2-50-SKB-R-60	50	M8	16	28	24	60	10.5	12	24	36	0.2	5	19	75
GN.83142	GN 918.2-50-SKB-R-70	50	M8	16	28	24	70	10.5	12	24	36	0.2	5	19	80
GN.83143	GN 918.2-50-SKB-R-80	50	M8	16	28	24	80	10.5	12	24	36	0.2	5	19	83
GN.83144	GN 918.2-50-SKB-R-90	50	M8	16	28	24	90	10.5	12	24	36	0.2	5	19	87
GN.83145	GN 918.2-50-SKB-R-100	50	M8	16	28	24	100	10.5	12	24	36	0.2	5	19	91